

# FOR SALE

## 2 PET BOTTLE BLOW MOULDING & FILLING LINES

On the instructions of **Glenpatrick Spring Water** due to equipment upgrade

**Available Immediately**  
**Equipment located: Clonmel, Ireland**  
**Inspection Strictly By Prior Appointment**



Full details available at :: [www.EquipNet.com/glenpatrick](http://www.EquipNet.com/glenpatrick)

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# BOTTLING LINE 1

## Number 1 - Preform Blow - stretch moulding machine

- Manufacturer: Sidel
- Model: SBO 6/6
- Serial #: 149
- Year of manufacture: 1994
- Speeds up to 6,600 bph / 110 bpm
- 6-head rotary turret PET stretch blow moulding machine
- Including preform preheater
- Machine mounted controls
- Outfeed conveyor, 10.3m x 200mm width plastic slatband conveyor, steel cased on steel supports incorporating two 90° bends.
- Has Preform unscrambler/orientator with holding hopper on load cells, 3.3 m between centres inclined flighted belt elevator, orientator, and gravity slide outfeed
- 300 KG electro-hydraulic pre-form pallet tipping device with safety enclosure used to supply elevator

## Airveyor style conveyor

- Length is approx. 67.7 meters
- Stainless steel cased on stainless steel supports, part 45° inclined, 67.7m overall length with 1 x 180° bend, 2 x 90° bend, 10 x centrifugal air delivery fans and Ling Systems bottle pickup conveyor
- Serial No. LA8134
- Year of manufacture: 1999

## Number 2 - Preform Blow - stretch moulding machine

- Manufacturer: Sidel
- Model: SBO-6
- Serial #: 390
- Year of manufacture: 2000
- Speeds up to 6,600 bph / 1,100 bpm
- 6-head rotary turret PET stretch blow moulding machine
- Including preform preheater
- Machine mounted controls
- Has Preform unscrambler/orientator with holding hopper on load cells, 3.3 m between centres inclined flighted belt elevator, orientator, and gravity slide outfeed
- 300 KG electro-hydraulic pre-form pallet tipping device with safety enclosure used to supply elevator



LOT 5 SIDEL STRETCH MOULDING MACHINE



LOT 12 SIDEL STRETCH MOULDING MACHINE



LOT 7 AIRVEYOR STYLE CONVEYOR



LOT 7 AIRVEYOR STYLE CONVEYOR

# BOTTLING LINE 1

## Airveyor style conveyor

- Stainless steel cased on stainless steel supports
- Approx. 24.5m overall length with 90° bend, changeover switch and 3 x centrifugal air delivery fans
- Year of manufacture: 2006

## Air compressor

- Includes Belliss & Morcom three stage air compressor
- Water cooled air compressor, 916 m3/hr @ 40BAR, with
- GEC 160 kW motor drive
- Serial No. C74515101
- Year of manufacture: 1988
- Hoval vertical cylindrical welded steel air receiver 700mm dia x 2200mm
- Serial No. 57576
- Year of manufacture: 1994
- Hankison type HPRD-2 refrigerated air dryer
- 48 bar 2.5 kW (R22 refrigerant)
- Serial No. 0343-6-0401-002
- Year of manufacture: 1994
- LB Bentley type MSA- 16 A605D666 45BAR air filter Serial No. J15044/B4273 (1994),
- Electrical control cabinet & switchgear



LOT 13 AIRVEYOR STYLE CONVEYOR



LOT 13 AIRVEYOR STYLE CONVEYOR



LOT 9 AIR COMPRESSOR



LOT 9 AIR COMPRESSOR

# BOTTLING LINE 1

## Triblock Rinser - Filler, Capper

- Manufacturer: AVE
- Model: TRB 60-80-20
- Serial #: 954
- Year of manufacture: 1990
- Speeds to 12,000 bph / 200 bpm
- Rotary bottle rinsing, filling and capping machine
- 60-head rinsing, 80-head filling and 20-head capping including
- UniOP programme control
- Pneumatic Conveying Systems cap hopper with Betcher SV.5.330/1 vacuum pump Serial No. C1320977 (1995) and pneumatic transfer line to rotary cap aligner with cap slide outfeed
- Machine changeparts (12,000 bottles/hr. average operating speed; 15000 @ 500ml, 10000 @ 1l) Change parts for 500ml, 750ml, 1l, 1.5l & 2.0l



LOT 14 AVE FILLER CAPPER

## Mixer - Carbonator

- Manufacturer: AVE
- Year of manufacturer: 1993
- Comprising: AVE 1100 litre stainless steel cylindrical water tank
- AVE 2030 litre stainless steel cylindrical carbonation tank, 6 bar Serial No. 371 (1993)
- AVE 1130 litre stainless steel mixed syrup tank Serial No. 372 (1993)
- UV filter and high pressure filter set
- AVE DOXE-22m/125x70 4740 litre/hr mixing pump Serial No. 194 142 (1993)
- AVE DOXE-22m/160x70 15180 litre/hr mixing pump Serial No. 194 141 (1993)
- Alfa Laval M6 MFMC plate heat exchanger Serial No. 30101-22755 (1995)
- Two centrifugal stainless steel pump sets and centrifugal dosing pump
- ATG Willand UV filter set. (10000 litres/hr. average operating capacity at standard mix ratios)



LOT 14 AVE FILLER CAPPER

## Metal Detector

- Manufacturer: Lock Systems
- Metal detector with reject device with bottle transfer conveyer
- 85mm width on stainless steel adjustable legs, 15m overall length



LOT 14 AVE FILLER CAPPER



LOT 16 AVE MIXER CARBONATOR

# BOTTLING LINE 1

## Inspection system

- Manufacturer: Mapex Inspection
- Model: FLO
- Serial #: M09 260
- CE marked
- Bottle scanner (bottle count, overfill, underfill & cap missing)- this excludes the throughfeed conveyor.

## Bottle conveyor

- Manufactured by OCG Conveyor Systems
- Approximate length: 61.5meters
- Stainless steel slatted sectional bottle transfer conveyor system on stainless adjustable legs
- 85mm x 12m, 255mm (3 band wide) x 3m, 340mm (4 band wide) x 35m, 425mm (5 band wide) x 11.5m, includes 4 x 90° bends

## Labeller

- Manufacturer: Kosme
- Model: Star Hot Melt 720 18T SI EI
- Serial #: 3411
- Year of manufacture: 2001
- 18-head rotary hot melt labeller
- Change parts for 500ml, 750ml, 1l, 1.5l & 2.0l
- Speeds to 20,000 bottles/hr maximum

## Ink Jet Printer

- Manufacturer: VideoJet
- Model: Series 170L
- Serial #: 1330 002WD

## Automatic Shrink Wrapper

- Manufacturer: SMI
- Model: LSK 30P
- Serial #: 8877
- Year of manufacture: 2004
- Speeds to 1200 packs/hr (depending on application)
- Consisting of : SMI Line 800mm infeed plastic chain conveyor with laning ploughs
- Through feed reel fed overwrapping with base mounted cardboard pad feeder and conveyor
- SMI type ST2000 thro'feed shrink tunnel (750x400mm aperture x 3.5m)
- SMI model 9170 cooling unit 700w capacity Serial No. 041413
- Freestanding control station
- Printed film capability
- Pack sizes range: 500ml x 24 to 2l x 6.



LOT 19 OGC BOTTLE CONVEYOR



LOT 20 KOSME LABELLER



LOT 22 SMI AUTOMATIC SHRINK WRAPPER

[More photos EquipNet.com/glenpatrick](https://www.equipnet.com/glenpatrick)

# BOTTLING LINE 2

## Blow - Stretch Moulding Machine

- Manufacturer: Sidel
- Model: SBO 6/6
- Serial #: 263
- Year of manufacture: 1996
- 6-head rotary turret
- Preform preheater
- Speeds to 6600 bph. 110 bpm (depending on application)
- Nematron touchscreen control console
- Includes pallet tipping device used to supply elevator
- Pre-form orienter manufactured by Sidel
- Model: XMRP
- Preform unscrambler/orientator with holding hopper on load cells, 3.5 m between centres inclined flighted belt elevator, orientator, and gravity slide outfeed
- Outfeed conveyor, 16m x 200mm width plastic slatband conveyor, steel cased on steel supports incorporating two 90° bends.

## Airveyor style transfer conveyor

- Manufactured by NTS
- Serial #: 40 05 0690
- Year of manufacture: 2006
- Approx. length: 62.6 meters
- Stainless steel cased on stainless steel supports, part inclined, 62.6m overall length with 1 x 180° bend, 1 x 90° bend, 6 x centrifugal air delivery fans and Ling Systems bottle pickup conveyor Serial No. LA8134 (1999)

## Air compressor

- Manufactured by Belliss & Morcom
- Model: VH15H3N
- Serial #: 8423
- Year of manufacture: 1993
- Three stage water cooled air compressor
- Capacity: 916 m3/hr @ 40BAR, with Brush 160 kW motor drive Serial No. 38811A-1M (1993),
- Hoval vertical cylindrical welded steel air receiver 700mm dia x 2200mm Serial No. 57535 (1994),
- Hankison type HPRD-2 refrigerated air dryer, 48 bar 2.5 kW (R22 refrigerant),
- LB Bentley type MSA- 16 A605D666 45BAR air filter Serial No. J14968/B4238 (1994),
- Electrical control cabinet & switchgear



LOT 29 SIDEL BLOW-STRETCH MOULDING MACHINE



LOT 31 NTS AIRVEYOR STYLE TRANSFER CONVEYOR



LOT 32 BELLISS & MORCOM AIR COMPRESSOR

For full details and  
further photographs visit:  
[EquipNet.com/glenpatrick](http://EquipNet.com/glenpatrick)

# BOTTLING LINE 2

## Rinser - Filler, Capper

- Manufacturer: Muvitec
- Model: HAL PET 36.36.6
- Serial #: K430
- Year of manufacture: 2000
- Monobloc rotary bottle rinsing, filling and capping machine
- 36-head rinsing, 36-head filling, 6-head capping
- Vibratory style cap feeder (6,000 bph)

## Mixer - Carbonation System

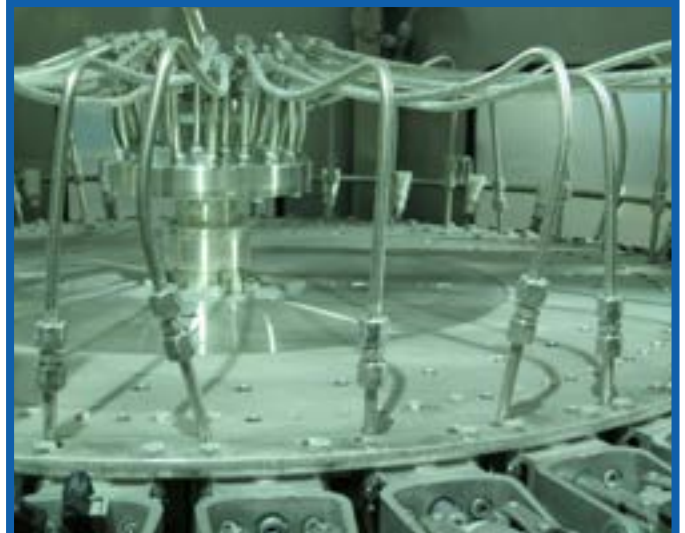
- Manufactured by Procomac
- Year of manufacture: 2000
- 705 litre stainless steel carbonation vessel, 16 bar Serial No. 286 (1998)
- 75 litre vertical cylindrical vessel Serial No. 322 (1999)
- Rossi 11kw mixer pump
- Sulzer Chemtech model 2.600 1390 static mixing unit Serial No. SMVD N 50 (1998)
- Two centrifugal pump sets and two filter sets

## Labeller

- Manufactured by Kosme
- Model: Star Hot Melt 16T SI EI
- Serial #: 3047
- Year of manufacture: 2000
- 16-head
- Output up to 20,000 bph
- Rotary hot melt labeller
- Large range of change-parts

## Inkjet Coder

- Manufacturer: Linx
- Model: 4900
- Mounted on unit stand



LOT 33 MUVITEC RINSER-FILLER, CAPPER



LOT 33 MUVITEC RINSER-FILLER, CAPPER



LOT 35 KOSME LABELLER



LOT 35 KOSME LABELLER

# BOTTLING LINE 2

## Automatic Shrink Bundler

- Manufactured by Dimac
- Model: Star P30
- Serial #: A40 1630
- Year of manufacture: 2006
- Automatic grouping and shrinking wrapping machine comprising: 600mm x 2m infeed slatted conveyor with travelling motorised laning device; thro'feed reel fed overwrapping with base mounted cardboard pad feeder and conveyor; thro'feed shrink tunnel, 700x500mm aperture
- Includes Graham self adhesive label applicator

## Handle applicator

- Manufactured by CEFMA
- Model: CH60
- Year of manufacture: 2004
- Adhesive carry handle applicator
- Max speed 42 handles/min.

## Bottle sleeving machine

- Manufactured by Fuji
- Model: Intersleeve type 1200/SA750
- Serial #: 1540/4900
- Twin reel sleeve feeder
- Fuji Seal Europe Intersleeve type 9110 sleeving head Serial No. 600000726
- Type TAE M10 water chiller (R22 refrigerant) Serial No. 1200804450 (1998)
- Through feed conveyor system with heat shrink and cooling elements.
- 4000 - 5000 bottles/hr. normal operating capacity.



LOT 38 DIMAC AUTOMATIC SHRINK BUNDLER



LOT 38 DIMAC AUTOMATIC SHRINK BUNDLER



LOT 43 FUJI BOTTLE SLEEVING MACHINE



LOT 38 DIMAC AUTOMATIC SHRINK BUNDLER



# BOTTLING LINE 2

## Bottle Conveyor

- Approximate length: 24.75 meters
- Sleeving machine conveyors plastic slatband type
- Stainless steel cased on stainless steel legs
- Comprising: 5.75m x 115mm width infeed conveyor incorporating 90° bend; 5.2m x 200mm width infeed conveyor incorporating 90° bend; 19m x 115mm width outfeed conveyor incorporating one 90° and two 180° bends."

## Bottle unscrambling machine

- Manufactured by Posimat
- Model: Access Series Posiflex-37-PSTR
- Serial #: 10166
- Year of manufacture: 2001
- Change parts: 2l, 1.5l, 1l, 750ml, 500ml and 330ml for blown plastic bottles
- Includes stainless steel infeed bottle hopper
- Stainless steel chequer plate infeed staging and access steps.
- Speeds hopper 12000 - 15000 bottles/hr. normal operating capacity.

## Airveyor Style Conveyor

- Approx. 24.5 meters
- Stainless steel cased on stainless steel supports
- 24.5m overall length with 4 x centrifugal air delivery fans



LOT 44 BOTTLE CONVEYOR



LOT 45 POSIMAT BOTTLE UNSCRAMBLING MACHINE



LOT 46 AIRVEYOR STYLE CONVEYOR

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### **Full terms and conditions available on request**

#### **Disclaimers:**

All lots are being sold "as is, where is". We recommend that you contact a sales representative to set up your own inspection.

These items are located in Ireland.

All equipment is subject to a removal and loading charge.