

*Indassol*

**FOR SALE**

**50,000 BOTTLES PER HOUR CAPACITY,  
NON-RETURNABLE GLASS BOTTLING LINE**

**20 VARIATIONS OF BOTTLE INCLUDING 300 ML,  
330 ML, 500 ML, 568 ML & 650 ML**

**LOCATION: BELFAST, NORTHERN IRELAND**



**Emmeti model MT565 high speed bottle depalletiser, Serial number 41051 (2016) comprising:**

- Infeed driven roller pallet conveyor, 1100 mm x 2500 mm with Sick photoelectric guarding.
- 3-chain pallet transfer conveyor 3900 mm, chequer plate operator platform, 90° 3-chain pallet rotation, 3-chain pallet infeed 3900 mm, Sick photoelectric guarding, control console.
- Pneumatic layer removal and stacking with magazine.
- Pneumatic top stabilising frame with magazine incorporating 'Ergo Lift' scissors lift platform.
- Emmeti, sweep depalletiser. (5 layer per minute).
- 3-chain empty pallet transfer conveyor 3900 mm, outfeed driven roller conveyor 1100 mm x 8 m with pallet stacking device.
- Siemens Simatic controls, Harford control panel.
- Bottle outfeed conveyor, plastic chain-link 1400 mm x 9.6 m with tapered outfeed on stainless steel supports.

**Sipac type 010, Tetris 3 conveyor system, Serial Number 25638 (2016) sectional bottle conveyor system from depalletiser comprising:**

- 350 mm x 8.1 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy.
- 350 mm x 7.4 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy.
- 350 mm x 11.3 m cm stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy. Pneumatic top stabilising frame with magazine incorporating 'Ergo Lift' scissors lift platform.
- 350 mm x 6.8 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy.
- 350 mm x 9.4 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy. Siemens Simatic controls, Harford control panel.
- 350 mm x 10.5 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs with stainless steel dust canopy.



### Sectional infeed conveyor comprising:

- 350 mm x 5.6 m stainless steel cased, stainless steel slat chain conveyor (4 slat wide) on height adjustable stainless steel supports with stainless steel dust canopy.
- 350 mm x 5.1 m stainless steel cased, stainless steel slat chain conveyor (4 slat wide) on height adjustable stainless steel supports with stainless steel dust canopy.
- Krones Glideline accumulator with tapered outfeed, 850 mm to 350 mm wide (10 slat wide to 4 slat) stainless steel slat chain x 5.5 m with 85 mm x 10 m stainless steel slat chain outfeed conveyor with 90° bend, all on stainless steel supports with stainless steel dust canopy.
- Krones Linatronic type K712 empty bottle inspection system Serial Number 712-682 (2003).
- 60,000 bottles per hour, throughfeed stainless steel slat chain conveyor, outfeed 85 mm x 28.8 m sectional stainless steel slat chain conveyor on stainless steel height adjustable legs complete with dust canopy. Left to right orientation.

### Krones 50,000 bottles per hour, glass bottle Rinser Filler Bloc (2003 rebuilt 2018 Ecomac GmbH, installed 2019) with capper, left to right orientation

- Krones Variojet 2.880-88-103, 88 head rinser carousel, two channel rinsing (water & air), neck gripping and electro-pneumatic valve control.



- Krones Sensomatic VP-VI 110-22-103, 110 head filler carousel, high pressure injection with automatic control, automatic splinter washout, Lincoln lubrication system.
- Krones KK 720-22-103, 22 head crown capping machine, automatic bottle height adjustment.
- ProLeit process control system, control console, Siemens S7-400, machine enclosure with full hinge door guarding, stainless steel chequer plate operator platform.
- CIP and beer delivery skids including, 34 pneumatic valves. Filter sets, 12 kW centrifugal pump set, Busch Dolphin T0630A 15kW vacuum pump, Mettler M400 & M700 process transmitters, Krones TEK control units.
- Outfeed conveyor, 85 mm x 6.7 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- Krones Checkmat 731 automatic throughfeed fill level and inspection system Serial No. K731DF4 (2019), with conveyor mounted cap and fill level sensors, pneumatic reject device.
- Reject line including tapered accumulator, 855 mm to 85 mm x 5.5 m with a single slat chain outfeed 85 mm x 1000 cm all stainless steel cased on height adjustable stainless steel legs.



## Conveyors from pasteuriser to labeller

- 85 mm x 44.4 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs including 90° bends.
- 350 mm x 6 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 350 mm x 5.6 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- Brewpack 440 mm x 8.3 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs Emmeti, sweep depalletiser. (5 layer per minute).
- Brewpack 440 mm x 8 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Brewpack 440 mm x 4.9 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Brewpack 440 mm x 10 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Moodyfastpack 440 mm x 10 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Moodyfastpack 440 mm x 10 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.

## SEN twin deck bottle pasteuriser

- 38,000 bottles per hour, 5 m wide, 6 zone, 15 m throughfeed, steam connections, circulatory pumps, part stainless steel cased, top and bottom deck in feed and outfeed conveyors. Nalco water analysis system.



## Conveyors from pasteuriser to labeller

- Packaging Creative Systems 350 mm x 4.9 m stainless steel cased stainless steel slatted 90° conveyor on height adjustable stainless-steel legs.
- Packaging Creative Systems 350 mm x 4.9 m stainless steel cased stainless steel slatted 90° conveyor on height adjustable stainless-steel legs.
- Packaging Creative Systems 350 mm x 10 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Packaging Creative Systems 350 mm x 10 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs.
- Sipac 500 mm x 8.4 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs with 90° bend.
- Sipac 1800 mm x 9.6 m plastic slatted accumulator on stainless steel height adjustable legs.
- Sipac 350 mm x 6 m stainless steel cased, plastic slat chain conveyor incorporating 180° turn on height adjustable stainless steel supports.

- Sipac tapered accumulator/ accumulation table 1350 mm to 650 mm width x 6.4 m on stainless steel height adjustable legs.
- Sipac 85 mm x 16 m sectional, stainless steel cased plastic chain conveyor on stainless steel height adjustable legs.

## Forced convection bottle dryer with Packaging Creative Systems throughfeed stainless steel slatted bottle conveyor.

### Krones Topmatic type 1800-45-8-9-130, 3-head labeller serial number K071-935 (2001), left to right orientation.

- Front, back & neck label application, 3 x Krones Unipump-4 adhesive pumps.
- Domino type D620i laser coding machine with Domino DPX 1000 control.
- Krones Checkmat label placement inspection system (sensor on 4th starwheel) with pneumatic reject device and conveyor.
- Packaging Creative Systems in feed and outfeed labeller conveyors.



**Sipac type 010, conveyor system, Serial Number 25637-01-05 (2016) sectional bottle conveyor system from labeller to Autoflex & Kisters packing machines comprising:**

- 350 mm x 2 m stainless steel cased slatted plastic conveyor with tapered feed to 175 mm x 5.4 m conveyor all on height adjustable stainless-steel legs.
- 350 mm x 6.1 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 500 mm x 9 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 500 mm x 8 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 500 mm x 8 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 500 mm x 8 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 500 mm x 5.6 m stainless steel cased slatted plastic conveyor including 90° bend on height adjustable stainless-steel legs.
- 500 mm x 8 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 350 mm x 10 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- 350 mm x 10 m stainless steel cased slatted plastic conveyor including 90° bend on height adjustable stainless-steel legs (to Kisters).
- To Autoflex
- 350 mm x 10 m stainless steel cased slatted plastic conveyor including 90° bend on height adjustable stainless-steel legs.
- 350 mm x 7 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- Tapered accumulator/accumulation table 1350 mm to 350 mm width x 5 m with 85 mm x 12 m slatted plastic chain outfeed conveyor all on stainless steel height adjustable legs.
- 350 mm x 7 m stainless steel cased slatted plastic conveyor on height adjustable stainless-steel legs.
- Tapered accumulator/accumulation table 1350 mm to 350 mm width x 5 m with 85 mm x 12 m slatted plastic chain outfeed conveyor all on stainless steel height adjustable legs.
- 170 mm x 20 m stainless steel cased stainless steel slatted conveyor on height adjustable stainless-steel legs (feed to Autoflex).



**Riverwood International type Autoflex 1500, high speed automatic bottle multi pack system, Serial No. AF1504-02 (2003). 4 & 6 bottle carry pack, bottle diameter 51-70 mm, bottle height 152-330 mm, comprising:**

- 3 m laned bottle infeed conveyor, twin sided loading carousel, chequer plate operator platform, sliding door machine guarding, pallet lift platform, conveyor outfeed.

**Sipac 400 mm x 53 m stainless steel cased plastic chain-link conveyor system including 3 x 90° bends on stainless steel height adjustable legs.**

**Kisters Combiline 420/50 automatic case packing machine, Serial No. 002286, comprising:**

- Automatic wraparound case packing, 50 cases per minute.
- Siemens Simatic touch panel controls.
- Nordson Problue Liberty 14 hot melt glue application.
- Videojet 3330 laser coding system.
- Outfeed shrink tunnel.



**Sipac type 011, conveyor system, Serial Number 25637-04-05 (2016) sectional bottle conveyor system from Kisters to palletiser comprising:**

- 430 mm x 9 m stainless steel cased driven roller conveyor on height adjustable stainless-steel legs.
- 450 mm x 3.5 m stainless steel cased plastic chain-link conveyor on stainless steel height adjustable legs. Nordson Problue Liberty 14 hot melt glue application.
- 450 mm x 2 m stainless steel cased inclined slatted chain conveyor on stainless steel height adjustable legs. Outfeed shrink tunnel.
- 450 mm x 8 m stainless steel cased plastic chain-link conveyor on stainless steel height adjustable legs.
- 200 mm x 4 m steel cased stainless steel slatted conveyor on stainless steel height adjustable legs.
- 450 mm x 9 m stainless steel cased driven roller conveyor on stainless steel height adjustable legs.
- 450 m x 2 m stainless steel cased plastic chain link conveyor on stainless steel height adjustable legs.

**Krones Multidivider automatic throughfeed case lane divider and positioning system with outfeed 2m x 5m driven roller conveyor, safety enclosure and controls.**

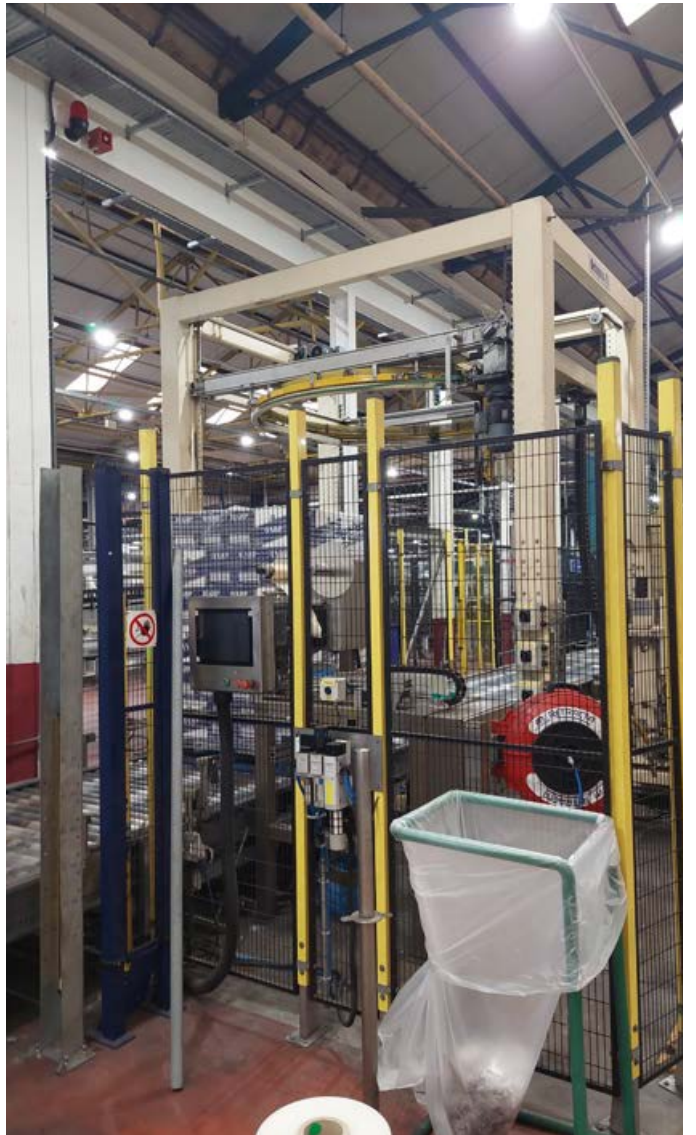
**Kettner Pressant Universal case palletiser, layer type with empty pallet magazine and infeed, throughfeed driven roller pallet conveyor, control console, safety enclosure, photoelectric guards.**

**14 m driven roller pallet conveyor, ITW controls, safety enclosure, photoelectric guards.**

**Haloila Octopus automatic rotary ring pallet stretch wrapping machine, 2400 mm maximum pallet height, (frame mounted over existing pallet conveyor).**

**Emmeti model TP twin pallet outfeed conveyor system, Serial No. 41061 (2016) with pallet lane transfer device, safety enclosure, Siemens Simatic touch panel controls, photoelectric guards.**





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